

InLube® PA612TF10

Americhem - Polyamide 6/12 Copolymer

General Information

Product Description

10% PTFE LUBRICATED NYLON 6/12

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• PTFE Lubricant: 10%		
Features	• Chemical Resistant • Good Mold Release	• Low Friction • Lubricated	• Wear Resistant
Uses	• Closures • Consumer Applications • Electrical/Electronic Applications	• Engineering Parts • Household Goods • Industrial Applications	• Industrial Parts • Office Automation Equipment • Outdoor Applications
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.11		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.011 to 0.015	in/in	
Water Absorption (24 hr)	0.25	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	9300	psi	ASTM D638
Tensile Elongation (Break)	4.0 to 8.0	%	ASTM D638
Flexural Modulus	350000	psi	ASTM D790
Flexural Strength	11500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	0.90	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	131	°F	ASTM D648

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	175	°F
Drying Time	4.0	hr
Processing (Melt) Temp	450 to 520	°F
Mold Temperature	150 to 180	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm
Vent Depth	5.0E-4 to 1.0E-3	in

Notes

¹ Typical properties: these are not to be construed as specifications.

